



Offer 377703

BOBST SP 104-E from 1997

Die Cutter (Flatbed)

Offer Details

Offer Number	377703
Brand	BOBST
Model	SP 104-E
Manufacturer	BOBST
Condition	Good
Year	1997
Incoterm	
Cylinders Condition	
Under Power	Yes
Still in production	Yes
Test possible	Yes
Complete and in working condition	Yes
Availability	
Counter	
Machine number	

Description

Platform with safety barrier,
Centerline system for quick job changeover,
Electronic device for sheet travel control,
Adjustable centering at the stripping and at the delivery, Air conditioning for the electrical cabinet,
Gripper bars,
Bobst Electronic System for management of the machine,
Main motor with frequency variator,
F-9 PRE-SETTING TABLE : Adjustable. Allows the preparation of a second job during production, reducing machine makeready time and increasing the time available to run production.
Requires: a series of supplementary stripping tools,
Pile-tray with handle allowing manual lateral correction of the pile during production,
Pile height control at the front edge thanks to a photoelectric cell,
Pile rear guide (OS and OOS sides),
Adjustable lateral blowers with Centerline references,
Suction unit with multiple adjusting,
Safety system for lowering the pile tray,
C-4 NON-STOP FEEDER MANUAL DEVICE,
C-8 VERTICAL POSITIONING OF THE SUCTION UNIT.
Eliminates manual interventions to compensate for the flatness of the pile shape,
Covered with an anti-static stainless steel plate,
1 Inlet table feeder,
4 front lays, adjustable in pairs with front register control,
1 Pull-lay operator side (OS) adjustable according to Centerline, with sheet control,
1 Double sheet detector, Support plates at entry of platen station,
1 Sheet-hold down device (guiding the sheets to front lays),
1 Upper frame with manual lifting device,
1 Upper transport equipment for paper, paperboard and corrugated board,
4 Transport belts. With lateral guidance, C-5 CONTROLLABLE SHEET ARRIVAL FOR PERFECT SYNCHRONIZATION OF SHEET ARRIVAL AND REDUCTION OF MACHINE STOPPAGES,
Grippers re-opening device,
Die-cutting device without band of gripper grip,
Equipment centering and locking,
Locking of the chase against the upper beam, Measurement of the die-cutting force with strain gauge,
Resocell: synthetic material supporting plate.
Thickness 22.5 mm,
1 Upper chase with quick locking: fixed bottom (E-3) Plate, thickness 2 mm and make-ready protection plate of syntetic material, 1 mm thickness,
E-5 COMPENSATION PLATE 4 mm thickness. it's useful for thin plate for repetitive work,
E 55 ADJUSTABLE SUPPORTING PLATE CENTERINGS : micromeric screws allow fine adjustment of counters mounted on the cutting plate with respect to the die (+/- 0,9 mm lengthwise and crosswise.,
3 drawer frame system,
1 Upper Stripping Frame (F-2),
1 Upper stripping equipment (F-21) required to create a waste stripping tool, including crossbars, clamps, stripper holders and stripping pins of 3, 5 and 10 mm of diameter,
1 Fastening equipment for stripping die (F-22),
1 lower pull-out frame (F-8),
1 Lower stripping equipment (F-81) Equipment for waste stripping including crossbars, pins and supports,
F-31 1 UPPER PULL-OUT FRAME QUICK LOCK. It reduces stripping tool assembly times; the quick-closing device allows the tool to be changed in the machine),
F-72 1 CENTRAL PULL-OUT FRAME QUICK LOCK,
Pile tray in delivery, Adjustable rear and side joggers with Centerline marks, 1 Braking brush,
Pneumatically controlled adjustable front joggers,
G-5 AUTOMATIC NON-STOP ON DELIVERY,
Operator safety devices,
Gripper Bar Chain Slip Clutch,

Technical details

Sheet size max	1040x740 mm
Sheet size min.	400x350 mm
Gripper margin	1.040+740 mm
Platen pressure max.	250 t
Production speed	8500 cycles/h.
Mechanical speed	8500 sheets/h.
HS Code	84439959 HS Codes Classification of Other

PRICE: Upon request