



Offer 381787

KOLBUS KM 472 (A) from 2002

Perfect Binders

Offer Details

Offer Number	381787
Brand	KOLBUS
Model	KM 472 (A)
Manufacturer	KOLBUS
Condition	Good
Year	2002
Incoterm	Free Carrier
Cylinders Condition	Damage free
Under Power	Yes
Still in production	Yes
Test possible	Yes
Complete and in working condition	Yes
Availability	
Counter	
Machine number	

Description	Kolbus Perfect Binder ZT and Binder KM472.A-497 16 stations + 2 manual feeders a gauze station 22 staples Cover feeder: Min. width 233 mm incl. trim Max. width 660 mm incl. trim Max. height 470 mm incl. trim Minimum flap width 100 mm (narrower flaps may open during production; flaps must be scored and folded beforehand) Flaps should be at least 15 mm narrower than the book format due to side gluing Top overhang (cover/contents): Top 2 mm, Bottom 3 mm The front trim of the cover should always be smaller than the Contents Glue separation is possible (tolerance approx. 1-2 mm) – Not with varnished contents, as the glue will not bond properly to the folded sheets! Production with an open spine (4-fold scoring) is also possible. Three-knife trimmer: a three-knife trimmer Hd 151.P /(year of manufacture 2002) Max. front trim: 40 mm / Min. front trim: 3 mm (2 mm possible in an emergency) Max. head and foot trim: 50 mm Max. finished size: 300 x 350 mm (80 mm insertion height – extendable to a maximum height of 388 mm with a new cassette) Maximum book thickness (perfect binding): 60 mm Min. finished size: 100 x 120 mm (2 mm thickness – minimum book thickness (perfect binding): 3 mm) Additional cost of approximately €100 for a width of 9.6 cm (but not 9.5 cm). Information provided by H. Zwickel, August 9, 2022/vt Folded Sheets: Max. sheet size: 310 x 490 mm (loose-leaf only, otherwise 310 x 460 mm) Min. sheet size: 100 x 120 mm For folded sheets over 390 mm in height, the minimum width must be 190 mm! Milling margin of 1-5 mm (possible per side – depending on the type of folded sheet and material) Perfect Binder: Max. pad size: 310 mm x 390 mm x 60 mm / or 190 mm x 460 mm x 60 mm Min. pad size: 100 mm x 125 mm x 3 mm Binding in PUR or hot melt (Loose-leaf in hot melt) Current binding options: PUR Hot melt (first pass gluing) Side gluing (currently) Nordson machine with nozzle application
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Technical details

Max. Book	460x310 mm
Min. Book	100x125 mm
Binding lenght max./min.	6.000 cycles/h.
Binding thickness	2
HS Code	84439959 HS Codes Classification of Other

PRICE: Upon request