



Offer 384637

KOLBUS PE 312 from 2015

Embossing Machines

Offer Details

Offer Number	384637
Brand	KOLBUS
Model	PE 312
Manufacturer	KOLBUS
Condition	Very good
Year	2015
Incoterm	
Cylinders Condition	
Under Power	Yes
Still in production	No
Test possible	Yes
Complete and in working condition	Yes
Availability	S O L D
Counter	
Machine number	

Description	For blind, foil, and relief embossing of rigid, flexible, and plastic covers. Extra - Die plate for mounting embossing dies Die plate with grid-pattern holes for mounting embossing dies (Bolted connection) Mobile counting and stacking delivery unit (max. stack height 100 mm) Format range Opened cover: max. 450 x 390 mm To be provided by the customer: Compressed air requirement: 1 Nm³/h Operating pressure: 6 bar Counting and stacking delivery unit (right-hand exit) with roller conveyor discharge, incl. table Embossing dwell time extension unit (Selectable setting range: 0.5 – 10 seconds. Cycle speed is reduced accordingly.) Multiple stamping device Stepped feed for optimal foil utilization - Copilot system with touchscreen • Production selection • Operator-guided job changes • Product counters (job, shift, and start/stop counters) • Display of machine faults and material flow issues • Operator-guided troubleshooting - Cover pre-stacking belt (shingled feeding) - Automatic cover bending unit (DBA) - Cover feed swiveling by 90° (format-dependent) - Foil feed unit with two stepper-motor-controlled foil feed rollers • Adjustable foil feed speed - Unwind unit - Foil lifter - Motorized embossing head adjustment (max. 70 mm) - Split embossing table plate - Correction bars for register-accurate positioning - Temperature-controlled embossing head heating with timer for preheating - Light barriers and vacuum monitoring for process monitoring - Linear delivery belt with delivery table incl. shingle spacing adjustment - Automatic cover counter - Automatic central lubrication - 1 Matrix plate Technical specifications: Max. mechanical speed: embossings/min Max. opened case size: 660 x 405 mm Min. opened case size: 55 x 100 mm Max. opened case size: 400 x 300 mm (flexible embossing material): Min. opened case size 135 x 100 mm (flexible embossing material): Case pre-stacking conveyor: min. 155 mm Pressure surface: max. 460 x 355 mm Pressing force: 350 KN
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Technical details

Mech. speed	60 takte/min.
HS Code	84439959 HS Codes Classification of Other

PRICE: Upon request

Images



